



**Dial Table
Insert
Application**

The application of inserts in a Carbon Dial Table is outlined by the steps provided in the photographs.



STEP 1: Aluminum knurled inserts as provided from manufacturer. Insert body contaminated from oil and handling.



STEP 2: Inserts cleaned with Acetone



STEP 3: Clean Inserts



STEP 4: Dial Table surface treated with mold cleaner.



STEP 5: Epoxy Adhesive applied to surface of insert



STEP 6: Inserts potted in Carbon Dial table samples. Wait 24 hours before machining

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